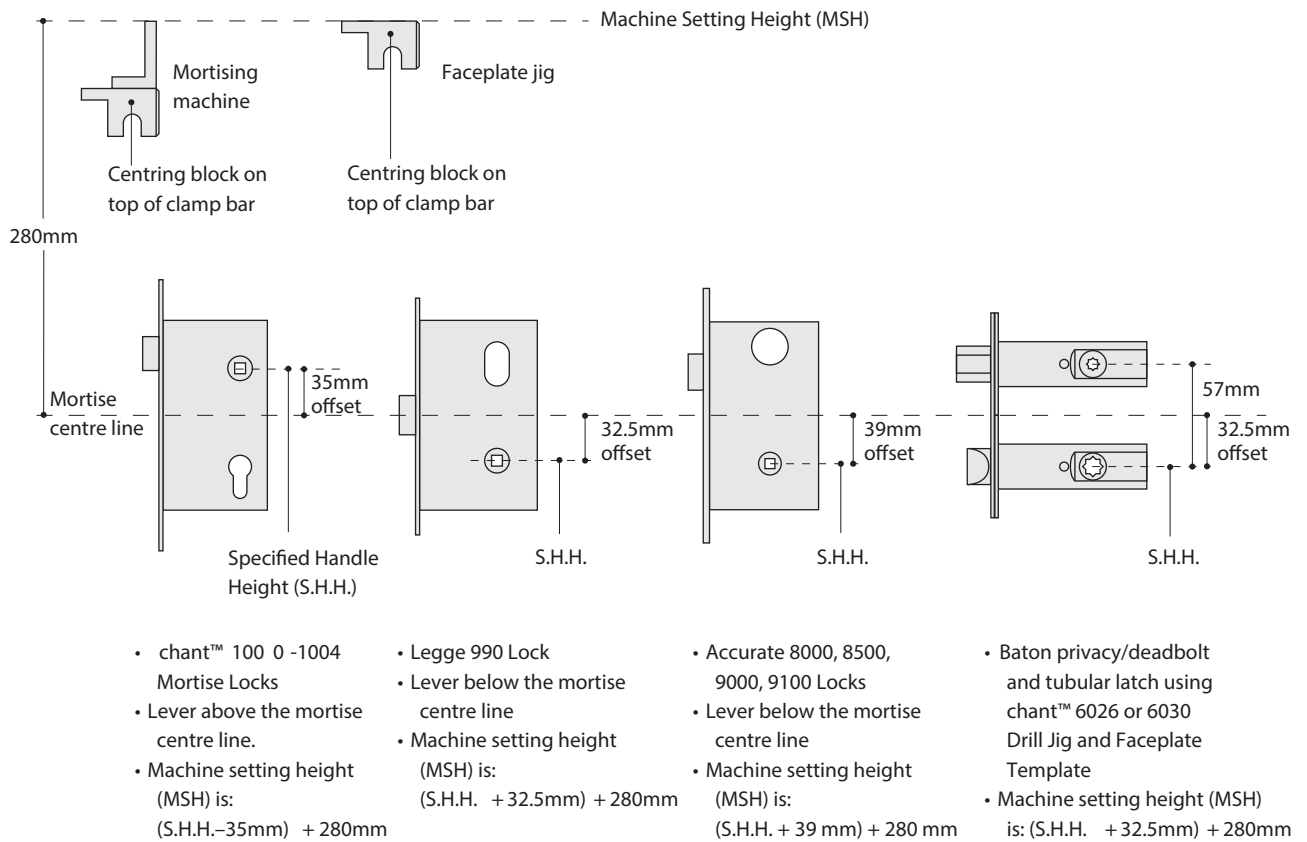


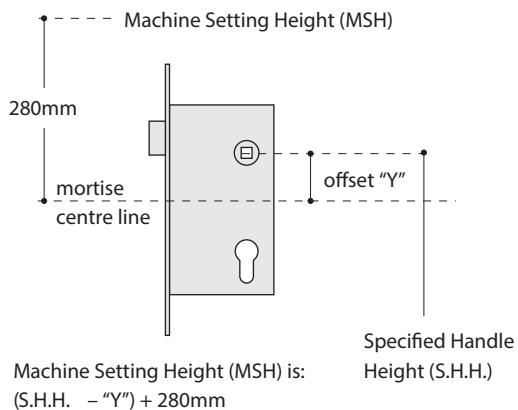
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Positioning the Mortising Machine and Faceplate Jig on the Door for Various Locks. Use these examples to calculate the Machine Setting Height (MSH) for other locks.

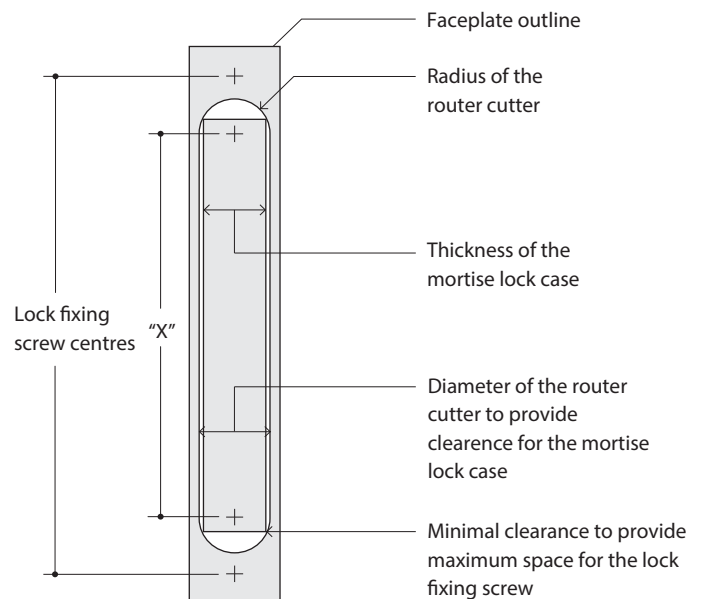


Setting Calculation for other Euro Profile Locks, Hafele, CISA etc.

For other Euro profile cylinder locks it is necessary to measure and calculate the offset dimension from the spindle centre line to the centre line of the case, which becomes the mortise centre line.



Mortise Height Setting Dimension "X".



"X" is the height setting, to be set on the crank arm on the lock mortising machine. Dimension "X" is approximately 5-10mm ($\frac{3}{16}$ " - $\frac{3}{8}$ ") less than the height of the lock case in most situations. It is recommended to trial mortise, trial fit the lock, adjust and remortise the door if the lock does not fit.